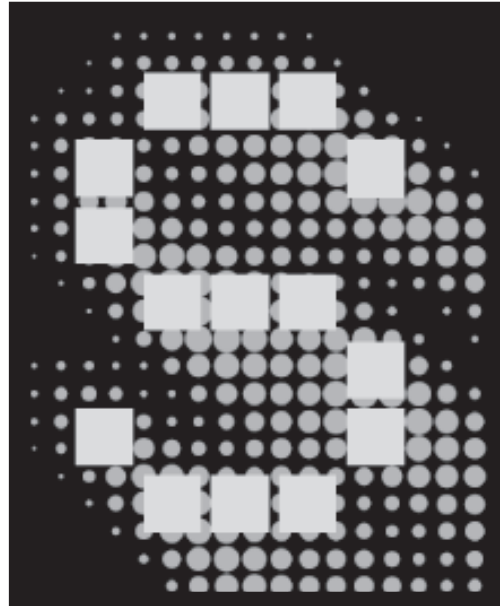


SILENT MESSENGER II **SOL-R-SIGN™**

**SOLAR POWERED
INCIDENT RESPONSE TRAILER
PORTABLE DYNAMIC MESSAGE SIGN
(IRT-122-1548)**

PROCUREMENT SPECIFICATION



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Harness the Power of the Sun

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This document presents a detailed specification for a solar powered portable dynamic (changeable) message sign on a specialized trailer equipped with a compliment of standard traffic control barrels and cones to provide rapid response for traffic incident management. This specification typically requires additions and/or modifications to meet a user's specific requirements.

This specification is subject to periodic revisions as required without notice.

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1. General

1.1 Product Description

The **SILENT MESSENGER IRT** Incident Response Trailer is a solar powered portable dynamic message sign, outfitted with a sufficient number of retro-reflective cones (28", 10-lb) and barrels (38", 35-lb base) to rapidly and safely deploy traffic control materials to areas requiring immediate attention. The **SILENT MESSENGER IRT** consists of a sign display panel, a supporting structure for the display panel, racks to hold ten (10) barrels and twenty-five (25) cones (cones and barrels included and as described above), a photovoltaic array, a battery power supply an energy management system control unit and an electronic control console, all mounted on a heavy duty trailer frame. The **SILENT MESSENGER IRT** shall be available in either a single-sided or double-sided sign display arrangement.

1.2 Design Objectives

1.2.1 Maximize reliability by using generally accepted design techniques for outdoor-use electrical and electronic equipment.

1.2.2 Minimize operating cost by using a renewable energy source, requiring minimal maintenance.

1.2.3 Maximize safety and effectiveness by using a non-glare, high contrast display panel with long-life expectancy, high-reliability display technology.

1.2.5 All models meet or exceed the standards for Portable Changeable Message Signs as listed in the U.S. Federal Highway Administration (FHWA) Manual on Uniform Traffic Control Devices (MUTCD).

1.3 Performance Objectives

1.3.1 Visibility up to 1 mile.

1.3.2 Legibility up to 1/2 mile.

1.3.3 Minimal glare from sunlight and headlights.

1.3.4 Continuous, uninterrupted operation on solar power.

1.3.5 One month minimum, three month typical maintenance interval.

1.4 Quality Assurance Objectives

1.4.1 All manufacturing shall be carried out in a facility with a completely implemented and properly maintained ISO 9001:2008 certified quality management system.

1.4.2 All units shall bear the CE Mark indicating acceptable EMC (Electromagnetic Compatibility) to insure that the units are neither susceptible to nor produce any electromagnetic interference.

1.4.3 Manufacturer shall have a factory authorized service center located within 150 miles of point of delivery. Authorized service center shall receive all units from factory in order to inspect for any shipping damage and verify proper operation prior to final delivery. Delivery directly from manufacturer's facility without inspection by an authorized service center shall not be permitted. Additionally, authorized service center shall be capable of performing warranty service and repairs, and shall provide on-site training on the proper use and maintenance of all equipment delivered. □□

2. Physical

2.1 Dimensions

2.1.1 Length Overall - 180 in. (457 cm)

2.1.2 Width Overall - 92 in. (234 cm)

2.1.3 Height

2.1.3.1 Sign in transport position - 103 in. (262 cm)

2.1.3.2 Sign in operating position - 162 in. (412 cm)

2.1.4 Ground Clearance, minimum - 13 in. (33 cm)

2.1.5 Weight

2.1.5.1 Single-sided Display IRT-112-1548 - 3,000 lbs. (1,361 kg)

2.1.5.2 Double-Sided Display IRT-122-1548 - 3,200 lbs. (1,452 kg)

2.2 Environmental

2.2.1 Temperature, operating and storage - -40 to +185 °F (-40 to +85 °C)

2.2.2 Relative Humidity - 20% to 98%, non-condensing

2.2.3 Wind

2.2.3.1 Transport position, maximum trailering speed - 70 MPH (112 KPH)

2.2.3.2 Operating position, max. height, outriggers in place - 80 MPH (128 KPH) sustained

2.2.4 Electrical Interference - Unaffected by RFI (Radio Frequency Interference) and EMI (Electromagnetic Interference).

3. Trailer Chassis and Sign Support

3.1 Trailer Chassis

3.1.1 Frame Construction

3.1.1.1 Trailer frame shall be constructed of welded 7 Gauge (3/16-inch) CNC formed steel plate and structural steel tubing with 3 x 5 x 3/16 inch structural steel tubing extending from the sign mast mounting frame crossmembers forward to the coupler/brake actuator. Tongue shall be braced with diagonal 2 x 4 x 11 gauge tubing extending outward from the forward section of the tongue at 45 degrees, rearward to the front main cross member.

3.1.1.2 Trailer shall be equipped with a 7 Gauge (3/16-inch) CNC formed steel plate rear cross member to provide support for sign panel and protect structure against rear end collisions.

3.1.1.3 Trailer frame shall be equipped with tie down points to facilitate securing unit to utility trailer or truck deck for transport.

3.1.1.4 Trailer shall be fitted with storage racks sufficient in size and design to accommodate twenty-five (25) retro-reflective cones (28", 10-lb) and ten (10) retro-reflective barrels (38", 35-lb base). The ten (10) barrels and twenty-five (25) cones, as described above, shall be included with the trailer.

3.1.2 Suspension and Brake System

3.1.2.1 Trailer shall be equipped with an independent suspension, torsion-type #10 (5,000 pound capacity) axle with hydraulic brakes.

3.1.2.2 Axle wheel spindles shall be equipped with spindle bearing caps with grease fittings to accommodate wheel bearing lubrication.

3.1.2.3 Trailer shall be equipped with a bolt-on 7,500-pound capacity hydraulic surge brake actuator.

3.1.2.4 Hydraulic surge brake actuator shall be equipped with an emergency break-away cable to automatically set the trailer brakes in the event of a coupler separation from the tow vehicle.

3.1.3 Coupler

3.1.3.1 Trailer shall be equipped with an adjustable height coupler mount capable of accepting either a 2-inch ball coupler or a 3-inch pintle ring, both with minimum capacity ratings of 5000 lbs.

3.1.3.2 Trailer shall be equipped with 1/4-inch safety chains with snap-type hooks for secure attachment to tow vehicle hitch.

3.1.3.3 All trailer hitch components shall comply with SAE J684 standards for Class 2 trailers.

3.1.4 Surface Preparation and Finishing

3.1.4.1 Trailer chassis and superstructure shall be completely cleaned and deburred prior to finishing. All metal surfaces shall be prepared for finishing using an iron phosphate wash-down process.

3.1.4.2 A polyamide epoxy primer shall be applied to a dry film thickness of 2.5 mils.

3.1.4.3 A high gloss federal safety orange aliphatic acrylic urethane finish shall be applied to a dry film thickness of 2.5 mils.

3.1.5 Lighting

3.1.5.1 Trailer shall be equipped with sealed flush-mounted combination stop, tail and turn lights.

3.1.5.2 Trailer shall be equipped with flush-mounted front and rear side marker lights.

3.1.5.3 Trailer shall be equipped with a rear center identification light bar.

3.1.5.4 Trailer shall be equipped with a lighted license plate holder.

3.1.5.5 Trailer wiring harness shall be completely sealed and water resistant.

3.1.6 Fenders

3.1.6.1 Trailer shall be equipped with unbreakable, molded, solid color, UV-stabilized HDPE (High Density Polyethylene) fenders, completely closed on the inner side to protect trailer frame.

3.1.6.2 Fenders shall be secured to trailer frame with zinc-plated steel thread forming screws and fender washers so as to facilitate easy repair or replacement.

3.1.7 Leveling Jacks

3.1.7.1 Trailer shall be equipped with four swivel type screw jacks, minimum capacity rating of 2000 pounds, mounted on each corner of the trailer frame.

3.1.7.2 The outrigger jacks shall be capable of lifting the trailer frame so trailer wheels and tires can be removed for additional security.

3.1.7.3 Trailer shall be constructed such that the outrigger jacks are protected by 7 Gauge (3/16-inch) CNC formed steel plate guards when the jacks are in the travel position to prevent damage to jacks during transport.

3.1.8 Tires and Wheels

3.1.8.1 Tires shall be ST225/75R15 Load Range C

3.1.8.2 Wheels shall be 15-inch x 6-inch, 5-lug pattern (4 1/2-inch bolt circle), white spoke dress wheel.

3.1.8.3 Wheels and tires shall be sized in accordance with load requirements of trailer and axle.

3.2 Sign Support

3.2.1 The sign support shall be designed to provide sufficient strength and stability to accommodate a single-sided or double-sided message display arrangement, hereafter referred to a "primary" and "auxiliary" message display panels, respectively.

3.2.2 Sign panel(s) shall be attached to a telescoping mast assembly to facilitate raising and rotating the display panel(s) from the transport position to the operating position safely and quickly by an unassisted operator.

3.2.3 The mast shall consist of a lower assembly and an upper assembly with a hydraulic cylinder mounted inside to provide for raising and lowering the message display panel(s).

3.2.4 A hydraulic power unit, mounted inside a lockable, weather-resistant, molded HDPE (High Density Polyethylene) enclosure, shall provide sufficient flow to raise the sign panels to the full operating position in less than twenty (20) seconds. The hydraulic power unit shall be equipped with a manual bypass dump valve to permit lowering of the mast in the event of a hydraulic control valve failure.

3.2.5 The lower mast shall be fabricated from 6 x 6 x 3/16-inch structural steel tubing inserted through a 5/16-inch steel plate secured to the trailer frame with eight 5/8-inch diameter steel bolts. The lower mast assembly shall be reinforced with 5/16-inch steel gusset plates located below the trailer deck.

3.2.6 The upper mast shall be fabricated from 8-inch structural steel round tubing.

3.2.7 The mast assembly shall be equipped with a dual cam locking mechanism located at the bottom of the upper mast. The dual cam locking mechanism shall secure the message display panels in the appropriate viewing position. The locking cam mechanism shall automatically tighten to resist turning in windy conditions. Friction type (disc or band brake) locking mechanism is not acceptable as slippage can occur in high wind conditions.

3.2.8 The message display support mechanism shall be capable of being rotated through 360° and locked into position, at any angle.

3.2.9 The auxiliary message display panel shall rotate, independent of the main display panel, up to 45° either side of center to accommodate alignment of each message display panel for optimal viewing.

3.2.10 The rotation locking mechanism for the auxiliary message display panel shall operate with a single lever, from ground level, prior to raising display panels into operating position.

3.2.11 The main message display panel rotation locking mechanism shall permit the operator to lock the message display panel(s) into position, safely, at ground level, prior to elevation to full operating height.

3.2.12 The main message display panel shall be equipped with a sighting device to facilitate proper alignment during setup.

3.2.13 The upper and lower mast assemblies shall be equipped with nylatron wear pads to provide for smooth easy movement and to avoid metal to metal contact. The message display support mast shall be capable of extended operation without lubrication. Nylatron wear pads shall be adjustable to compensate for normal wear.

3.2.14 Message display panel(s) support structure shall be of non-welded, modular construction to facilitate quick easy repair in the event of accidental damage.

3.2.15 Message display panel(s) shall be secured to a steel superstructure with stainless steel hardware and nylon spacers to minimize the effects of corrosion.

3.2.16 All mounting hardware shall be locking-type.

3.2.17 Heavy gauge steel cradle(s) equipped with rubber bumpers and HDPE wear pads shall securely support sign panel(s) against vertical and lateral movement during transport. No locking pins or latches will be permitted. Sign panel(s) shall automatically lock into the transport position, without operator intervention, when the sign panel mast is fully retracted. The auxiliary sign panel shall be equipped with additional retractable locking pins to secure panel for transport.

4. Message Display Panel(s)

4.1 Dimensions

4.1.1 Width Overall - 92 in. (234 cm)

4.1.2 Height Overall - 54 in. (137 cm)

4.1.3 Depth Overall - 6 in. (15 cm)

4.2 Construction

4.2.1 Message Display Panel Case

4.2.1.1 The message display panel case shall be constructed of heavy duty aluminum extrusion secured at each corner by a molded, fiberglass-reinforced plastic corner and black powder coated stainless steel torx head screws and nylon insert locknuts.

4.2.1.2 The back of the message display panel case shall be constructed of aluminum sheet bonded and riveted to the case frame.

4.2.1.3 Interior of message display panel case shall be equipped with formed aluminum channels to reinforce the display case and to support internal wiring and cables.

4.2.1.4 The display panel case shall be equipped with four breather filter vents, designed to allow the flow of vapor but not fluid, located at the top and bottom of the case frame to provide adequate ventilation to minimize condensation and fogging of the display panel door.

4.2.2 Message Display Panel Door

4.2.2.1 The display panel door shall be constructed of heavy duty extruded aluminum secured at the corners with glass fiber reinforced molded plastic inserts and black powder coated stainless steel torx head screws and nuts.

4.2.2.2 The door shall fit within a flange around the perimeter of the message display panel case frame to provide for a secure weatherproof enclosure.

4.2.2.3 A rubber seal shall be located inside of the flange on the case frame to provide a water tight, dust tight closure.

4.2.2.4 The message display panel shall be enclosed over the display area by a 3/16-inch thick clear UV resistant, scratch resistant, acrylic coated polycarbonate material with a non-glare outer surface to reduce reflection of ambient light and oncoming vehicle head lamps.

4.2.2.5 The polycarbonate material shall be secured in the door frame with an extruded rubber u-channel to provide a cushioned, weatherproof seal.

4.2.2.6 The message display panel door shall be secured in the open position for servicing by a pair of zinc-plated steel telescoping lid supports equipped with automatic latches. The door supports shall be located completely inside of the display panel housing, protected from weather.

4.2.2.7 The display panel door shall be secured in the closed position with adjustable, positive locking, stainless steel draw latches.

4.2.2.8 The message display panel door and case shall be equipped with stainless steel locking hasps capable of accepting standard padlocks to secure the door in the closed position.

4.2.3 Surface Preparation and Finishing

4.2.3.1 Message display panel case and door shall be completely cleaned and deburred prior to finishing. All metal surfaces shall be prepared for finishing using an iron phosphate wash-down process.

4.2.3.2 A wash primer shall be applied to all prepared metal surfaces prior to applying final finish.

4.2.3.3 A matte black acrylic urethane finish shall be applied to a dry film thickness of 2.5 mils.

4.3 Display Characteristics

4.3.1 The message display area shall be approximately 92 inches in width by 54 inches in height.

4.3.2 The display area shall consist of a continuous (full) matrix of 48 pixels or dots in width by 27 pixels in height.

4.3.3 The pixels or dots shall consist of three (3) LEDs (Light Emitting Diodes) arranged in a triangular pattern so as to produce the appearance of a round image or dot at normal viewing distances.

4.3.4 The display color shall be amber (592 nanometer nominal wavelength).

4.3.5 The display shall produce a brightness greater than 10,000 candela per square meter at maximum intensity.

4.3.6 The display shall produce a minimum viewing angle of 23 degrees, with full and consistent intensity, color and integrity across the entire display panel. A 60 degree wide angle display shall be available as an option at an additional cost.

4.3.7 The message display shall be capable of displaying one, two or three lines of alphanumeric characters or text with a nominal character height ranging from a minimum of 12 inches (30.5 cm) to a maximum of 38 inches (97 cm).

4.3.8 The message display panel shall be capable of displaying three lines of text with a minimum of three pixels (6 inches / 15 cm) between lines.

4.3.9 The message display shall also be capable of displaying graphic images and symbols using the full 48 pixel width and 27 pixel height.

4.4 Display Modules

4.4.1 Display modules shall be mounted in the sign panel using captive 1/4-turn wing-head fasteners to permit quick, easy module replacement without the need for any tools.

4.4.2 Display modules shall be mounted on rubber cushions to provide shock absorption during transport and to accommodate thermally-induced expansion and contraction of message display panel during operation.

4.4.3 Display module control circuitry shall include a fail-safe device, also know as a watchdog timer, to automatically monitor the performance of the display module and provide a reset / restart command to the on-board microcontroller in the event of any disruption of normal operation.

4.4.4 Display module control circuitry shall be designed to accommodate "hot swapping" - exchange of display modules while sign is operating.

4.4.5 The message display shall consist of an array of identical display modules capable of functioning in any position without the need for switch or jumper setup or special programming.

4.4.6 Display modules and message display panel shall accommodate complete service and exchange of display modules without the need for any tools.

4.4.7 Display modules shall be equipped with locking-type electrical / electronic connectors to provide secure, reliable operation while permitting quick, easy service and repair of message display.

4.5 Cables and Wiring

4.5.1 All message display panel wiring and cables shall be equipped with modular power and signal connectors to permit repairs without the need for any tools.

4.5.2 All power circuit connectors shall use tin or silver plated contacts.

4.5.3 All signal circuit connectors shall use gold plated or gold flashed contacts.

4.5.4 All system wiring, power and signal, shall consist of marine grade wire and cable, with multi-strand, tin-plated conductors.

4.5.5 All power and sign panel signal wiring and cables shall be installed in nonmetallic, flexible, liquid-tight conduits. All conduit fittings shall be installed with rubber sealing rings to maintain liquid-tight characteristics.

5. Main Control Console

5.1 Physical

5.1.1 Control console shall be enclosed in a weather resistant, lockable, molded HDPE (High Density Polyethylene) enclosure secured to the trailer chassis.

5.1.2 Control console shall be completely sealed to accommodate operation in all types of weather.

5.1.3 Control console shall be mounted on heavy duty slides which allow the control console to slide up and pivot into a position convenient to the operator. Slide mechanism shall permit quick, easy removal of control console without the need for any tools.

5.1.4 Control console power and control cables shall include sealed, locking-type connectors to permit quick, easy removal of control console without the need for any tools.

5.1.5 Control console front panel shall consist of a backlit full color LCD (liquid Crystal Display) with integrated industrial grade touch-screen, sealed and waterproof, to provide a reliable and user-friendly interface for the operator under any weather condition.

5.2 General Operation

5.2.1 Control console shall provide for the complete control of the dynamic message sign, including remote control and radar speed monitoring (when equipped with optional radar speed monitor), without the need for additional hardware, software, external computers or hand-held control devices.

5.2.2 Control console shall include all necessary software to operate the dynamic message sign, including remote control and radar speed monitoring.

5.2.3 Control console, in conjunction with the message display panel, shall have the capability of monitoring and detecting sign panel communication loop failures. In the event of a sign panel communication loop failure, the control console, in the case of soft errors (temporary disruption of message display), shall have the ability to correct the failure immediately and in the case of hard errors (hardware failure), shall have the ability to completely blank the sign panel so as to prevent the display of incorrect, potentially misleading messages.

5.2.4 Control console embedded CPU shall incorporate a soft-core microprocessor design to insure future hardware and software compatibility.

5.2.5 Control console shall be capable of connection to an IBM or compatible desktop or portable (laptop) computer via a standard serial interface (COM) port to facilitate routine service or repair, extensive diagnostics, and the analysis of user files or operating programs.

5.2.6 Control console operating firmware and software shall be field upgradeable with a standard USB flash-drive (memory key).

5.2.7 Full color LCD display shall be equipped with backlighting to accommodate low ambient light level and night time operation. Backlighting shall activate upon any touch-screen activity and remain on for five minutes following the last touch-screen activity.

5.2.8 Main power to the sign panel and the control console shall be controlled by a combination switch and circuit breaker in order to provide electrical protection without the need for fuses.

5.3 Programming

5.3.1 Control console shall provide an intuitive icon-driven graphical user interface (GUI) along with step by step instructions to the operator, via the front panel, as the various programming functions are performed, for simple easy programming and operation. On-screen help files shall be included.

5.3.2 Control console shall be capable of storing all messages in alphabetical order by the first letter of the first word of the name assigned to the message to permit quick recall of messages without the need for maintaining a numeric listing of pages and messages. Pages and messages shall be automatically sorted any time pages and/or messages are added to or deleted from the library. Because of difficulty in locating and retrieving stored pages and messages, number coded storage of pages and messages shall not be permitted.

5.3.3 Control console shall accommodate a minimum of fifty (50) full alphanumeric passwords each providing one of four levels of access to various control console functions. Each password shall allow access to only the functions required by that particular dynamic message sign operator. The four levels of access are as follows:

| | |
|--------------------|---|
| Quick-Picks | Select from six (6) pre-programmed messages with no programming required. Simply touch a message for display. No access to any permanent data files. |
| User Menu | Create, Edit, Delete, Save, Display, and Schedule messages. Create, Assign and Edit Quick-Picks. Check System Status and perform basic diagnostics. |
| Supervisor Menu | All User Menu Functions. Create and delete Quick-Picks and User passwords. Set system operating parameters. |
| Administrator Menu | All Supervisor Functions. Create and delete Administrator and Supervisor passwords. Set controller operating parameters. |

5.3.4 Control console shall be capable of displaying message on the message sign display panel during such time as the operator may be adding, editing or deleting pages and messages from the control console user files. Blanking of the message sign display panel during normal operator activity is strictly forbidden.

5.3.5 Control console shall be capable of monitoring ambient light conditions and making appropriate adjustments to the intensity of the sign panel display to maintain acceptable display contrast throughout changing ambient lighting conditions. The control console shall provide a minimum of ten (10) intensity levels between minimum and maximum display brightness.

5.3.6 Control console shall be equipped with a real time clock and calendar feature to accommodate automatic, unattended changing of messages at predetermined days and times.

5.3.7 Control console shall provide special function icons to provide access to common user functions in a single step.

5.3.8 Control console shall be capable of storing a minimum of 500 messages, each message capable of accommodating a minimum of 100 pages.

5.3.9 Control console shall be capable of page display times from 0.1 seconds to a minimum of 99 seconds in 0.1 second increments.

5.3.10 Control console shall be capable of displaying messages, during message creation, editing or selection, exactly as they will appear on the message display panel.

5.3.11 Control console shall permit the editing of messages that are currently being displayed, showing the revised message as soon as message editing has been completed.

5.3.12 Control console shall accommodate the creation and editing of graphic images, the addition of graphics to existing text messages, and the modification of existing graphic images to be saved under a new graphic image name.

5.3.13 Control console shall provide a selection of standard highway work zone sign graphic images, fixed left and right arrow images, moving or sequential left and right arrow images, and moving or sequential left and right chevrons.

5.3.14 Control console shall provide the capability to display battery bank voltage to 0.1 Volt accuracy directly on the control console display.

5.3.15 Control console shall provide for a user selectable low-battery-voltage caution message when the battery voltage drops to a user specified level (above the low-battery automatic shut down voltage). The low-battery-voltage caution message shall be user programmable by an operator with a supervisor level password.

5.3.16 Control console shall be NTCIP compatible supporting, at a minimum, the ability to display messages sent over a network type connection using standard NTCIP commands.

6. Power System

6.1 General

6.1.1 Operating Voltage - 12 Volts DC nominal

6.1.2 Operating Energy Requirement - 60 Amp Hours per day nominal (maximum) at Spring or Fall Equinox (i.e. 12 hours of daylight, 12 hours of darkness)

6.1.3 Main Power Switch - Main power switch shall be a combination switch and electromagnetic, thermal circuit breaker to provide complete electrical system protection without the inconvenience of conventional fuses. Main power switch shall be splash proof and weather resistant.

6.2 Battery Bank

6.2.1 Number of batteries - Four (4)

6.2.2 Battery type - 6-Volt, heavy duty, deep cycle - specify - flooded lead-acid or gel-cell

6.2.3 Energy capacity - 600 Amp Hours nominal (4 batteries). Sufficient energy capacity to operate the message sign, displaying typical three-line normal size character messages for 7 days, without any energy input from the solar array.

6.2.4 Battery / Equipment Compartment(s)

6.2.4.1 Battery / Equipment Compartment(s) shall be constructed of molded HMWPE (High Molecular Weight Polyethylene), color impregnated with Federal Safety Orange with 0.5% UV stabilizer added to prevent fading.

6.2.4.2 Compartment(s) shall be designed to completely contain spills from a failed or damaged battery case.

6.2.4.3 Compartment(s) shall be capable of supporting an operator standing on top of the battery / equipment compartment to service unit.

6.2.4.4 Compartment(s) shall be designed such that the lid automatically latches in the closed position and holds the batteries in place. Lid shall be capable of being locked in the closed position with a standard padlock.

6.2.4.5 Lid shall be secured to compartment by an integral plastic hinge that permits the lid to be completely removed from the compartment for service. Lid on the compartment containing the control console shall be automatically supported in the open position by a telescoping lid support.

6.2.4.6 Compartment(s) shall be designed to provide adequate ventilation for the batteries during charging yet prevent the ingress of water during use or transport.

6.2.4.7 Compartment(s) shall be capable of housing four (4) BCI Group GC-2 batteries.

6.3 Solar Array

6.3.1 Photovoltaic module type - Single crystal (monocrystalline) silicon

6.3.2 Number of solar cells per module - 36

6.3.3 Solar array power output - specify - 150, 225, or 300 Watts peak

6.3.4 Solar Array shall tilt, with sign panel in the down or transport position to allow for fast, easy cleaning and maintenance of the solar array.

6.3.5 Solar array energy output shall be sufficient to operate the changeable message sign, under normal operating conditions, with the solar array in a flat, horizontal position. It shall not be necessary to tilt or rotate the solar array to provide sufficient energy output from the solar array to operate the message sign continuously.

6.3.6 Photovoltaic module junction boxes shall be equipped with watertight strain reliefs at all cable entry points.

6.4 Wiring and Cabling

6.4.1 All power and control wiring and cables shall be in nonmetallic, flexible, liquid tight conduits.

6.4.2 All conduit fittings shall be sealed at bulkheads or enclosure entry points.

6.4.3 All wiring shall be marine grade, multi-strand, tin-plated copper with PVC insulation rated for outdoor use.

6.4.4 All power system wire terminals shall be tin-plated copper to minimize the effects of galvanic corrosion.

6.4.5 Main power wiring shall be 10 AWG minimum.

6.4.6 Battery terminations shall consist of 5/16-18 UNC marine stud with stainless steel split lock washer and hex nut with 5/16 tin-plated copper ring terminal.

6.4.7 Solar panel terminations shall consist of stainless steel screws with #8 tin-plated copper snap spade terminal.

6.4.8 All other terminations shall consist of locking-type quick-disconnect connectors with tin-plated terminals for power connections and gold-plated terminals for signal connections. Terminal strips, screw or compression type, shall not be permitted

6.5 Energy Management System

6.5.1 Solar energy management system control unit shall include a completely solid state charge controller capable of operating in an outdoor environment. No mechanical or electromechanical switching to control charging current is permitted.

6.5.2 All wiring connections to the energy management system control unit shall be made with locking-type multi-pin connectors to facilitate quick, easy servicing of the control unit without the need of any tools. Electrical connections shall include an auxiliary 12-Volt power connection to provide power for accessory devices.

6.5.3 Energy management system control unit shall monitor solar array voltage, solar array current, battery voltage, battery current and ambient temperature.

6.5.4 Energy management system control unit shall regulate energy flow from the solar array into the battery bank based on ambient temperature so as to avoid over charging of the batteries and minimize the consumption of electrolyte.

6.5.5 Energy management system control unit shall provide for the controlled periodic pulsing of the solar array current to assist in minimizing sulfate deposit buildup on the battery plates.

6.5.6 Energy management system control unit shall provide for remote monitoring of the battery bank voltage, at the terminals of one of the batteries, to assist in optimizing the transfer of power into the battery bank.

6.5.7 Energy management system control unit shall be equipped with a 2-line by 16-character LCD (Liquid Crystal Display) displaying sequentially, solar array voltage, solar array current, battery voltage, and battery current. In addition, the energy management system control unit shall display a low battery voltage warning message whenever the battery bank voltage drops below 10.9 Volts.

6.5.8 Energy management system control unit shall automatically switch current to the message sign off whenever the battery bank voltage drops below 10.7 Volts to prevent damage to the battery bank due to over-discharging the batteries.

6.5.9 Energy management system control unit shall provide for automatic reverse polarity protection, including reverse polarity indicator lamps, for the solar array and the battery bank.

6.5.10 Energy management system control unit shall provide for automatic fault protection without the need for fuses. The use of fuses for fault protection shall not be permitted.

7. Documentation

7.1 Operation and Maintenance Manual

7.1.1 Setup and Operation

7.1.2 Programming

7.1.3 Maintenance

7.1.4 Troubleshooting and Repair

7.1.5 Assembly Diagrams and Parts Lists

7.1.6 Specifications

7.1.7 Appendix

7.2 Control Center 3000 for Windows - Users Manual

7.2.1 Installation and Setup

7.2.2 Control Center Operation

7.2.3 Appendix

7.3 User Guide

7.3.1 Pre-transport checklist.

7.3.2 Job site setup checklist.

7.3.3 Basic programming instructions.

7.3.4 Basic system status evaluation.

7.3.5 Weatherproof card attached to unit with nylon-coated stainless steel lanyard.

8. Maintenance

8.1 Scheduled Maintenance

8.1.1 Solar Array - Clean with water and mild detergent as needed.

8.1.2 Battery Bank - Check electrolyte level once each month and add distilled water as needed.

8.2 Preventive Maintenance

8.2.1 Inspect and lubricate axle hubs once per year.

9. Warranty

9.1 Standard Warranty

9.1.1 Bumper to Bumper - Full warranty, parts and labor - One year

9.1.2 Electrical and Electronic Components, Control Console - Two years

9.1.3 Display Modules

9.1.3.1 Standard - Three years

9.1.3.2 Mega-Flux - Five years

9.1.4 Solar Panels - Ten years

9.2 Extended Warranty - Consult factory

10. Options

10.1 Battery Charger

10.1.1 Charger type - Switching regulator, constant voltage with automatic switch to maintenance or trickle charge.

10.1.2 Input Voltage - 110 VAC 50/60 Hz

10.1.3 Available models with typical recharge times.

10.1.3.1 30-Amp - 36 hours (8 batteries), 18 hours (4 batteries)

10.1.3.2 45-Amp - 24 hours (8 batteries), 12 hours (4 batteries)

10.1.3.3 75-Amp - 16 hours (8 batteries), 8 hours (4 batteries)

10.1.4 Battery charger unit shall install in the field with minimum effort.

10.2 Remote Control

10.2.1 General

10.2.1.1 The remote control option shall provide for complete control of all dynamic message sign functions. The remote control option shall, at a minimum, provide for:

- Sending a message to a remote PCMS for immediate display.
- Receiving the message currently displayed on a remote PCMS.
- Managing the message libraries and message schedules on a remote PCMS.
- Checking the operating status, including battery voltage and ambient light level of a remote PCMS.
- Operate and maintain a minimum of 100 remotely located message signs.

10.2.1.2 Data rate - 10/100 Base-T Ethernet

10.2.1.3 Communication Protocol - Proprietary with complete CRC error detection and correction.

10.2.1.4 Data Format - Data is encrypted and compressed for added security and reliability.

10.2.1.5 All operating software for message sign control console and host computer shall be included with basic message sign package.

10.2.1.6 Remote control system shall install in the field with minimum effort.

10.2.2 Remote control of any networked (IP addressable) PCMS may be achieved from any host computer with internet connectivity (either with standard NTCIP commands via SNMP or STMP, or with Control Center 3000). Remote control software (Control Center 3000) shall be provided free of charge with unit and function on any host computer, independent of operating system. Control console and remote control software shall incorporate a challenge/response encrypted type password security system to prevent unauthorized access of any networked PCMS.

10.2.3 Cellular Transceiver Operation

10.2.3.1 Wireless modem with up to a 3-Watt cellular transceiver.

10.2.3.2 MNP 2-4 Error Control - Automatic error detection and correction.

10.2.3.3 MNP 5 Data Compression - Higher data rates, shorter connection times.

10.2.3.4 MNP 10EC - Enhanced performance over noisy cellular connections.

10.3 Radar Speed Monitor

10.3.1 General

10.3.1.1 Operating Frequency - 24.15 GHz (K-Band)

10.3.1.2 Antenna Beamwidth - 12^o (Circular Pattern)

10.3.1.3 Capture Angle - 16.5^o typical (Circular Pattern)

10.3.1.4 Target Speed Range - 12 to 125 MPH (20 to 200 km/h)

10.3.1.5 Target Speed Accuracy - 1 MPH typical

10.3.1.6 Detection Distance - 1500 Feet (Automobile-size target)

10.3.1.7 Radar unit shall install in the field with minimum effort.

10.3.1.8 Message sign shall be pre-wired and pre-programmed for radar speed monitor option.

10.3.2 Operating Features

10.3.2.1 Target Speed Display - The speed of the target can be displayed as part of any user-created messages, in any character size, in any position in the message. Multiple messages which include target speed can be stored in the message library for use in multiple sequences.

10.3.2.2 Triggered Display - A sequence can be displayed only when an acquired target exceeds a preset speed threshold. This sequence can include the display of the target speed. If no target is acquired or if the acquired target is below the preset threshold, the default or continuous sequence will be displayed. Default sequence can be a blank display.

10.3.2.3 Window Triggered Display - Upper and lower speed thresholds can be preset so the special sequence is displayed only when the target speed is above the lower threshold but below the upper threshold. This sequence can include the display of the target speed. If no target is acquired or if the acquired target is above or below the preset thresholds, the default of continuous sequence will be displayed. Multiple windows can be programmed each with a different sequence to be displayed when the acquired target speed is above the minimum speed but below the maximum speed threshold for that particular window. Each of these sequences can include the display of the target speed.

10.3.2.4 All necessary software features shall be included with the basic message sign package.

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